Snap-action switches

Series S847, S947
Changeover switches featuring wiping, galvanically isolated, double-break contacts and positive opening operation

Catalogue D47.en
Snap-action switches, S847 and S947 series

Dual changeover switches featuring wiping, galvanically isolated, double-break contacts and positive opening operation

S847 and S947 series snap-action switches are VDE approved and come with positive opening operation which guarantees that these switches will function even if the contacts have become welded due to a short-circuit. They have two galvanically isolated, mechanically linked contact bridges which prevent a circuit closing failure. Protected against dust, moisture and pollutants (IP40, IP60 and IP67 rated versions available) and with wiping, double-break contacts, S847 and S947 series switches stand for high reliability even at low currents and voltages. The snap-action mechanism of these switches allows fast switching independent of the actuation speed, thus making them suitable for applications which are characterised by slow actuating speeds, such as limit switches for machine and door control.

Features

- **Variants for extreme conditions**: Ruggedised housing made from polyetherimide (PEI). Designed for use in harsh environments. Improved resistance to chemicals, impact and extremes of temperature
- **Positive opening operation**: Reliable breaking of the normally closed (NC) circuit even if the contacts have become welded together, in compliance with IEC 60947-5-1, Annex K
- **Wiping double-break contacts**: Continuous low contact resistance ensures high contact reliability over the entire design life of the switch
- **Form Z-SPDT-DB**: Galvanically isolated, mechanically locked contact bridges
- **Contact material**: Silver or silver with gold plating

Switch design and function

- **Actuator**
  - Standard: push button
  - Auxiliary actuator: roller lever
- **Mounting**
  - Front mount
  - Side mount (ganging)
- **Contact area**
  - Form Z-SPDT-DB with galvanically isolated contact bridges
  - Positive opening operation and wiping action
  - Contact material: Silver or silver with gold plating
  - M3 screws with saddle clamp
  - Leads, potted
  - Flat tabs 6.3 x 0.8 mm

Application

Schaltbau snap-action switches are typically used with systems and components that require a high degree of safety and reliability, such as

- Limit switches for machine, door and plant control systems
- Control switches for the driver’s desk of rail vehicles or crane consoles
- Switching elements for automation
- Safety limit switches for control systems and plant controls

Applications

Schaltbau has developed special variants for use in harsh environments. The S947 series has a ruggedised housing made from polyetherimide (PEI) that stands for improved resistance to:

- Temperatures from -55 °C to +85 °C*
- Chemicals (e.g. acids and alkalis)
- Impact (PEI more resistant than PC)

The amber, transparent switches are ideally suited for applications where impact forces are high and/or frequent as well as for use in products that are exposed to strong chemicals or extremes of temperature. The S9xx series switches have the same design, dimensions and technical features as the switches of the standard S8xx series, allowing for easy replacement and upgrade from a standard switch without additional implementation effort.

---

* dependent on version Specifications subject to alterations!
Ordering code

Example: S847 W1A2a B

Special designs, optional
Return spring strengthened, snap spring standard
Actuator styles
Actuator Front mount Magnetic blowout
Push button no mounting brackets a
Roller lever with mounting brackets c
no mounting brackets e

Note:
This catalogue shows only stock items. For some variants minimum quantities apply. Please ask for the conditions.

Special variant:
If you need a special variant of the switch, please do not hesitate to contact us. Maybe the type of switch you are looking for is among our many special designs. If not, we can also supply customized designs. In this case minimum quantities apply.

Parameter | Identification | Versions (contacts/terminals)
--- | --- | ---
IP rating (IP code to IEC 60529) | S847 / S947 W | S847 / S947 W
Actuator styles
Push button (standard), no mounting brackets | a
Push button, with mounting brackets | c
Roller lever, with mounting brackets | b
Roller lever, no mounting brackets | e
Series, contact configuration
Contact configuration
Contact material
Spring, return spring and plunger spring, reinforced** Magnetic blowout***
Terminals
M3 screws with saddle clamps | A
Leads, potted Length 500 mm | B
Flat tabs 6.3 x 0.8 mm | D

** Special design  *** not W3

---

S847 W1A2a
Sealed to IP40/00 Push button (standard) M3 screws with saddle clamps

S847 W1A2e
Sealed to IP60/00 Roller lever M3 screws with saddle clamps

S847 W2D2b
Sealed to IP60/00 Roller lever with brackets Flat tabs

S847 W3B2a
Sealed to IP67/67 Push button (standard) Leads, length 500 mm

S847 W3B2e
Sealed to IP67/67 Roller lever Leads, length 500 mm

S847 W5A2c
Sealed to IP67/00 Push button (standard), Mounting brackets M3 screws with saddle clamps

Note:
This catalogue shows only stock items. For some variants minimum quantities apply. Please ask for the conditions.

Special variant:
If you need a special variant of the switch, please do not hesitate to contact us. Maybe the type of switch you are looking for is among our many special designs. If not, we can also supply customized designs. In this case minimum quantities apply.
### Specifications

#### Series S847/S947

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>IP rating</strong></td>
<td>IEC 60529</td>
<td>IP40</td>
<td>IP60 or IP67</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Contacts</strong></td>
<td>IEC 60947</td>
<td>1x Form Z-SPDT-DB</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Conv. thermal current</strong></td>
<td>IEC 60947</td>
<td>10 A at T = 85°C</td>
<td>10 A at T = 85°C</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Rated insulation voltage</strong></td>
<td>IEC 60947</td>
<td>400 V</td>
<td>300 V</td>
<td>PD3</td>
<td>PD3</td>
<td></td>
</tr>
<tr>
<td><strong>Pollution degree</strong></td>
<td>IEC 60947</td>
<td>UL 508</td>
<td>IEC 60947</td>
<td>PD3</td>
<td>PD3</td>
<td></td>
</tr>
<tr>
<td><strong>Utilisation category</strong></td>
<td>IEC 60947</td>
<td>AC-15: 230 V AC / 1.5 A</td>
<td>DC-13, 110 V DC / 1.0 A</td>
<td>AC 240 V / 1.5 A</td>
<td>DC 120 V / 1.0 A</td>
<td></td>
</tr>
<tr>
<td><strong>Contact gap, typ.</strong></td>
<td>IEC 60947</td>
<td>2x 1.1 mm</td>
<td>0.4 N</td>
<td>100 mΩ</td>
<td>20 N</td>
<td></td>
</tr>
<tr>
<td><strong>Contact resistance, typ.</strong></td>
<td>IEC 60947</td>
<td>0.4 N</td>
<td>0.4 N</td>
<td>100 mΩ</td>
<td>20 N</td>
<td></td>
</tr>
<tr>
<td><strong>Positive opening force</strong></td>
<td>IEC 60947</td>
<td>20 N</td>
<td>20 N</td>
<td>20 N</td>
<td>20 N</td>
<td></td>
</tr>
<tr>
<td><strong>Actuator travel for positive opening operations</strong></td>
<td>IEC 60947</td>
<td>see page 5</td>
<td>see page 5</td>
<td>see page 5</td>
<td>see page 5</td>
<td></td>
</tr>
<tr>
<td><strong>Maximum actuator travel</strong></td>
<td>IEC 60947</td>
<td>4.9 mm</td>
<td>4.9 mm</td>
<td>4.9 mm</td>
<td>4.9 mm</td>
<td></td>
</tr>
<tr>
<td><strong>Actuation speed</strong></td>
<td>IEC 60947</td>
<td>1.0 m/s max.</td>
<td>1.0 m/s max.</td>
<td>1.0 m/s max.</td>
<td>1.0 m/s max.</td>
<td>1.0 m/s max.</td>
</tr>
<tr>
<td><strong>Vibration resistance</strong></td>
<td>EN 60068-2-6</td>
<td>30 g</td>
<td>30 g</td>
<td>30 g</td>
<td>30 g</td>
<td></td>
</tr>
<tr>
<td><strong>Shock resistance</strong></td>
<td>EN 60068-2-27</td>
<td>50 g</td>
<td>50 g</td>
<td>50 g</td>
<td>50 g</td>
<td></td>
</tr>
<tr>
<td><strong>Short-circuit protection</strong></td>
<td>IEC 60269-2</td>
<td>10 A g</td>
<td>10 A g</td>
<td>10 A g</td>
<td>10 A g</td>
<td></td>
</tr>
<tr>
<td><strong>Max. operating frequency</strong></td>
<td>IEC 60947</td>
<td>300 cycles/minute</td>
<td>300 cycles/minute</td>
<td>300 cycles/minute</td>
<td>300 cycles/minute</td>
<td>300 cycles/minute</td>
</tr>
<tr>
<td><strong>Actuation force</strong></td>
<td>IEC 60947</td>
<td>3.0 N max. / 6.0 N max.</td>
<td>3.0 N max. / 6.0 N max.</td>
<td>3.0 N max. / 6.0 N max.</td>
<td>3.0 N max. / 6.0 N max.</td>
<td>3.0 N max. / 6.0 N max.</td>
</tr>
<tr>
<td><strong>Release force</strong></td>
<td>IEC 60947</td>
<td>0.2 N min. / 0.5 N min.</td>
<td>0.2 N min. / 0.5 N min.</td>
<td>0.2 N min. / 0.5 N min.</td>
<td>0.2 N min. / 0.5 N min.</td>
<td>0.2 N min. / 0.5 N min.</td>
</tr>
<tr>
<td><strong>IP rating</strong></td>
<td>IEC 60529</td>
<td>IP40</td>
<td>IP60</td>
<td>IP67</td>
<td>IP60</td>
<td>IP67</td>
</tr>
<tr>
<td><strong>Contacts</strong></td>
<td>M3 screws</td>
<td>IP00</td>
<td>IP00</td>
<td>IP00</td>
<td>IP00</td>
<td>IP00</td>
</tr>
<tr>
<td><strong>Terminals</strong></td>
<td>Flat tabs</td>
<td>IP00</td>
<td>IP00</td>
<td>IP00</td>
<td>IP00</td>
<td>IP00</td>
</tr>
<tr>
<td><strong>Leads / cables</strong></td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
</tr>
<tr>
<td><strong>Mechanical endurance</strong></td>
<td>IEC 60947</td>
<td>10 million cycles max.</td>
<td>10 million cycles max.</td>
<td>10 million cycles max.</td>
<td>10 million cycles max.</td>
<td>10 million cycles max.</td>
</tr>
<tr>
<td><strong>Temperature range</strong></td>
<td>IEC 60947</td>
<td>5 million cycles max.</td>
<td>5 million cycles max.</td>
<td>5 million cycles max.</td>
<td>5 million cycles max.</td>
<td>5 million cycles max.</td>
</tr>
<tr>
<td><strong>Material</strong></td>
<td>---</td>
<td>Silver (AgCu3F40) or silver (AgCu3F40), gold-plated (Au6)</td>
<td>---</td>
<td>Silver (AgCu3F40) or silver (AgCu3F40), gold-plated (Au6)</td>
<td>---</td>
<td>Silver (AgCu3F40) or silver (AgCu3F40), gold-plated (Au6)</td>
</tr>
<tr>
<td><strong>Contact finish</strong></td>
<td>---</td>
<td>Silicon, blue</td>
<td>---</td>
<td>Silicon, blue</td>
<td>---</td>
<td>Silicon, blue</td>
</tr>
<tr>
<td><strong>Housing</strong></td>
<td>---</td>
<td>PVC insulated leads AWG 18</td>
<td>---</td>
<td>PVC insulated leads AWG 18</td>
<td>---</td>
<td>PVC insulated leads AWG 18</td>
</tr>
<tr>
<td><strong>Leads</strong></td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
</tr>
<tr>
<td><strong>Mounting orientation</strong></td>
<td>---</td>
<td>any</td>
<td>---</td>
<td>any</td>
<td>---</td>
<td>any</td>
</tr>
<tr>
<td><strong>Weight, no magnetic blowout/leads</strong></td>
<td>---</td>
<td>depending on version: 22 g ... 37 g</td>
<td>---</td>
<td>depending on version: 22 g ... 37 g</td>
<td>---</td>
<td>depending on version: 22 g ... 37 g</td>
</tr>
<tr>
<td><strong>Approvals</strong></td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
</tr>
</tbody>
</table>

---

Notes:

- Data valid for new switches under laboratory conditions and at room temperature, unless otherwise mentioned.
- Data for gold contacts upon request
- Measured next to push button
- General Purpose
- Leads -20 °C...+85 °C
- A slower release actuation may occur by rapidly changing air pressure

Specifications are subject to alteration without prior notice
### Actuator styles and positions

- **S847/S947 W________a / S847/S947 W________c**  Push button (standard)

  - **Actuator position**
    - Free position: 8.85 ± 0.15
    - Operating position: 6.6 ± 0.25
    - Release position: 8.0 ± 0.25
    - Total positive opening travel: 4.2
    - Total travel position: 3.9
    - Movement differential (between operating and release position): 1.4 (typical)

  - **Note:** To ensure proper operation of the positive opening function, it is necessary to depress the plunger to the point of total positive opening travel. However, it must not be pushed beyond total travel position. Data is valid for new switches.

- **S847/S947 W________b / S847/S947 W________e**  Roller lever

  - **Actuator position**
    - Free position: 20.4 ± 0.35
    - Operating position: 16.9 ± 0.5
    - Release position: 19.3 ± 0.5
    - Total positive opening travel: 13.5
    - Total travel position: 13.0 min.
    - Movement differential (between operating and release position): 2.4 (typical)

  - **Note:** To ensure proper operation of the positive opening function, it is necessary to depress the plunger to the point of total positive opening travel. However, it must not be pushed beyond total travel position. Data is valid for new switches.
### Mounting

**Series S847/S947**

**Front mount**
- **Without mounting brackets (standard):** Fastening by way of the retainer nuts (M3) which are fixed in the housing of the switch. Tightening torque 0.7 Nm max.
- **With mounting brackets:** Mounting brackets are available for all actuator options. Tightening torque 0.9 Nm max.

1. Push button (standard) no mounting brackets

   ![Diagram 1](image1)

   - 3.7 ... 5 Screwable thread length of fastening screw

2. Push button with mounting brackets

   ![Diagram 2](image2)

3. Roller lever with mounting brackets

   ![Diagram 3](image3)

**Ganging (side mount)**
- Through the two transversal holes in the body of the switch by means of a collar screw or threaded bolt. Tightening torque 1.0 Nm max.
- Alternatively, DUO-Clips or retaining rings can be used.

1. Push button (standard) no mounting brackets

   ![Diagram 4](image4)

2. Roller lever no mounting brackets

   ![Diagram 5](image5)

### Terminals

**Series S847/S947**

- **S847/S947 W [A]** M3 screws with saddle clamps

   ![Diagram 6](image6)

- **S847/S947 W [B]** Leads, length 500 mm

   ![Diagram 7](image7)

- **S847/S947 W [D]** Flat tabs 6.3 x 0.8 mm

   ![Diagram 8](image8)

**Note:**
- Screw terminals for single and multiple-wire conductors:
  - No ferrules AWG 14 ... 12 (0.75 mm² ... 1.5 mm²), with ferrules: AWG 14 (1.5 mm² max.)
  - Max. 2 conductors with the same wire gauge can be clamped per terminal
  - Tightening torque of terminal screws should be 0.7 Nm max.
- Ingress protection rating (IP code): contacts IP40 / terminals IP40, IP60 or IP67

**Note:**
- Terminal style pre-assembled leads AWG18, length 500 mm
- Ingress protection rating (IP code): contacts IP40 / terminals IP67

**Note:**
- Flat tabs 6.3 x 0.8 mm
- Ingress protection rating (IP code): contacts IP40 / terminals IP40, IP60 or IP67

Dimensions in mm / Specifications are subject to alteration without prior notice.
Mounting
Use of roller levers

Snap-action switches are designed for actuation with and without a roller lever.

A roller lever is required if the direction of actuation deviates more than ±15° from the plunger axis.

<table>
<thead>
<tr>
<th>Disc (mm)</th>
<th>Distance (mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>40</td>
<td>3.6</td>
</tr>
<tr>
<td>60</td>
<td>0</td>
</tr>
<tr>
<td>100 (max.)</td>
<td>0</td>
</tr>
</tbody>
</table>

Mounting instructions:
- Snap-action switches should be mounted by qualified professional staff only.
- Observe the required clearance and creepage distances. This is also applicable for connected wires.
- It is necessary to use insulating plates when ganging or mounting switches on uninsulated surfaces.
- The switches can be mounted in any orientation.
- When mounting the switches make sure to use 2 fastening elements (e.g., screws).
- Only use adequate fastening elements such as cylinder head or collar screws or DUO-clips, including washers. When fastening make sure not to exceed the maximum tightening torque.
- When affixing switches with mounting brackets make sure that the mounting surface is level.
- Avoid tilting the screw when mounting to prevent mechanical tension on the housing.
- The actuator may not be pre-tensioned when in the free position. When actuated, the actuator should travel well beyond the operating position, for at least 50% of the predefined overtravel, all the way to total travel position.
- To ensure the proper function of the positive opening operation it is necessary to depress the plunger to the total travel position.
- To prevent mechanical destruction of the switch, make sure that actuation of the switch does not exceed the specified total travel position. Avoid using the switch as a mechanical end stop.
- High-impact actuation of the switch can have a negative effect on its mechanical life.
- When securing stripped wire ends in the terminal clamp, make sure the wire insulation is flush with the clamp.
- Prevent a transfer of forces to the switch terminals, and ensure that connected leads have a functioning strain relief.
- When using versions with blowout magnets observe the correct polarity, see circuit diagram on the bottom of the switch.

Switch with roller lever actuated by cam disc

Switch with roller lever actuated by linear cam

Mounting and safety instructions, environmental conditions

Non-permissible environmental conditions:
- Cleaning agents, adhesives, solvents, or screw-retaining varnish must be compatible with polycarbonate (S847) or polyetherimide (S947) respectively. Never use chemicals not compatible with polycarbonate for S847 series switches or not compatible with polyetherimide for S947 series snap-action switches.
- Using such chemicals can result in cracks, deformation, breakage and dissolution of the housing or complete destruction of the respective switch.

Safety instructions:
- Be sure to make visual inspections regularly.
- Improper handling of the switch, e.g. when hitting the floor with some impact, can result in breakage, visible cracks and deformation.
- The switch suitability has to be confirmed by the customer for the specific application, and under application conditions.
- For applications with both a high ambient temperature of >40°C and a high Ith current, a correction factor i.a.w. DIN EN 60204-1 Tab. 6 and Table D.1 must be applied for the wire and current.

For a detailed list of all safety, installation and maintenance instructions see here: [schaltbau.info/download2en]!

Defective parts must be replaced immediately!

Standards

- IEC 60947-1: Low-voltage switchgear and controlgear, Part 1: General rules
- IEC 60947-5-1, Annex K: Special requirements for control switches with direct opening action
- UL508: Industrial control equipment
- IEC 60529: Degrees of protection provided by enclosures (IP Code)
- UL 94V-0: Flammability Standard
- DIN 41636-6: Sensitive switches for communication technology; dimensions, type F
- ISO 13849-1: Safety of machinery - Safety-related parts of control systems - Part 1: General principles for design
- IEC 60068-2-6: Environmental testing - Part 2-6: Tests - Test Fc: Vibration (sinusoidal)

Specifications are subject to alteration without prior notice / Dimensions in mm
Electrical Components and Systems for Railway Engineering and Industrial Applications

Connectors
- Connectors manufactured to industry standards
- Connectors to suit the special requirements of communications engineering (MIL connectors)
- Charging connectors for battery-powered machines and systems
- Connectors for railway engineering, including UIC connectors
- Special connectors to suit customer requirements

Snap-action switches
- Snap-action switches with positive opening operation
- Snap-action switches with self-cleaning contacts
- Enabling switches
- Special switches to suit customer requirements

Contactors
- Single and multi-pole DC contactors
- High-voltage AC/DC contactors
- Contactors for battery powered vehicles and power supplies
- Contactors for railway applications
- Terminal bolts and fuse holders
- DC emergency disconnect switches
- Special contactors to suit customer requirements

Electrics for rolling stock
- Equipment for driver’s cab
- Equipment for passenger use
- High-voltage switchgear
- High-voltage heaters
- High-voltage roof equipment
- Equipment for electric brakes
- Design and engineering of train electrics to customer requirements

We reserve the right to make technical alterations without prior notice.
For updated product information visit www.schaltbau.com
Issued 12-2019