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Connnectors

GA Series
Circular connectors to industry standard
Catalogue A25.en

Connect Contact Control
Industrial connectors, GA Series

Series GA industrial connectors are high-quality special purpose connectors.

The 15 pole circular connector has a housing made of high strength aluminium magnesium alloy. The contact arrangement is a combination of 4 power contacts and 11 control contacts.

The thermoset contact inserts allow the connector to be used for a wide temperature range. Cable-connecting and flange mount plugs and receptacles with different threads for cable glands are available as stock items. Protection caps are available as accessory. Special variants upon request!

Sealed to IP67/IP69K: The pin contacts and solder cups are moulded watertight in the contact inserts of the receptacles, so that there is no ingress of water even when the connector is unplugged.

The polarized key and keyway construction of the connector prevents the contacts from touching the insulator, thus making possible a "blind" mating of the connector halves. The functional threaded coupling ensures reliable connection.

Features

- High-quality robust metal housing
- 4 power and 11 control contacts
- Functional threaded coupling with polarized key and keyway construction for easy and reliable connection
- Receptacles watertight to IP67/IP69K when mated and unmated
- Resistant to corrosive liquids
- Electrical and mechanical characteristics to IEC 61984

Applications

- Machine tool building
- Test bays
- Custom machine building
- Renewable energy resources

Overview

<table>
<thead>
<tr>
<th>Shell style</th>
<th>Accessory</th>
<th>Shell style</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Cable receptacle KD</strong></td>
<td>GA KD 1PL Pg21 for cable gland Pg21</td>
<td>Plug (standard) ST for cable gland M25</td>
</tr>
<tr>
<td>for cable gland Pg29 GA KD 1PL M40</td>
<td>GA KD 1PL Pg29</td>
<td>GA ST 1SC M25</td>
</tr>
<tr>
<td>for cable gland M40 GA KD 1PL M40</td>
<td>page 5</td>
<td>page 6</td>
</tr>
<tr>
<td><strong>Flange mount receptacle DF</strong></td>
<td>Protection cap for receptacles KD, DF GA VD</td>
<td>Protection cap for plugs ST, SC, SF GA VK</td>
</tr>
<tr>
<td>GA DF 1PL</td>
<td>page 5</td>
<td>page 5</td>
</tr>
</tbody>
</table>

Competence

For decades Schaltbau has been a well-known and competent manufacturer of products designed for use in harsh environments. Typical applications:

- Industry
- Military communications
- Traffic engineering

Based on the success of the proven industrial connectors, the high quality and reliability typical of Schaltbau is being continued by the GA Series.

Standards

- Electrical and mechanical characteristics of connectors in accordance with IEC 61984
- Degree of protection according to IEC 60529 (IP code)
- UL 94-V0 flammability rating of plastics used
### Specifications

<table>
<thead>
<tr>
<th>Series GA</th>
<th>Plugs</th>
<th>Receptacles</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Max. number of contacts</strong></td>
<td>3-polig + PE + 11</td>
<td>3-polig + PE + 11</td>
</tr>
<tr>
<td><strong>Contact arrangement</strong></td>
<td>![Contact arrangement diagram]</td>
<td>![Contact arrangement diagram]</td>
</tr>
</tbody>
</table>

#### Contact identification marked on
- **Insert:**
  - **Pin insert:**
  - **Socket insert:**

#### Contact resistance (IEC 60512-2)
- ![Symbol] < 2 mΩ / ![Symbol] < 10 mΩ

#### Insulation resistance (IEC 60512-2)
- ![Symbol] > 5,000 MΩ / ![Symbol] > 5,000 MΩ

#### Temperature range\(^{3}\)
- -25°C ... +60°C

#### Degree of protection (IEC 60529)
- Mated: IP67 / IP69K
- Mated/not mated: IP67 / IP69K

#### Test standard (IEC 60986-1)
- ![Symbol] 25/60/21

#### Mechanical endurance (mating cycles) (IEC 60512-5, test 9a)
- 2,000

#### Retention force (crimp contacts)
- > 75 Nm
- ![Symbol] *4

#### Materials
- **Shells:** Aluminium or PA 66 (only GA SC 1SC xxx)
- **Inserts:** Thermoset, Silicone rubber (SIR), UL94V-0
- **Seals:** Perbunan (NBR), UL94V-0

#### Contacts
- **Terminal type**
  - **Material:** Crimp, Solder
  - **Plating:** Crimp-type copper wrought alloy, Ag
  - **Solder-type copper wrought alloy, Ag**

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\(^{1}\) Operating temperatures exceeding 25°C account for a lower current rating, see derating diagram on page 7

\(^{2}\) Solder contacts are moulded in the contact insert of the receptacle shell

\(^{3}\) With reducing bushing RH-6,0/1,5 - included with contacts

\(^{4}\) With reducing bushing RH-6,0/4,0 - included with contacts

\(^{5}\) *With reducing bushing RH-6,8/7,5 - included with contacts*
Our GA Series connectors have a modular structure. All components of the connector are shown in the Overview on page 2.

You will find the ordering code for a connector variant as presented in this catalogue in the table opposite its dimension diagram.

### Ordering code for »plug and receptacle shells«

<table>
<thead>
<tr>
<th>Series</th>
<th>GA Designation of series</th>
</tr>
</thead>
<tbody>
<tr>
<td>Shell style (with contact insert 3+PE+11)</td>
<td></td>
</tr>
<tr>
<td>ST</td>
<td>Plug (standard)</td>
</tr>
<tr>
<td>SC</td>
<td>Plug (short)</td>
</tr>
<tr>
<td>SF</td>
<td>Flange plug</td>
</tr>
<tr>
<td>KD</td>
<td>Cable receptacle</td>
</tr>
<tr>
<td>DF</td>
<td>Flange mount receptacle</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Contact arrangement</th>
<th>3 + PE + 11</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>Contact type</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>P</td>
<td>Pin contact (receptacle)</td>
</tr>
<tr>
<td>S</td>
<td>Socket contact (plug)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Terminal type</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>L</td>
<td>Solder, pin contacts (receptacle)</td>
</tr>
<tr>
<td>C</td>
<td>Crimp, socket contacts (plug)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Threaded connection for cable gland</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Pg21</td>
<td>Thread Pg21</td>
</tr>
<tr>
<td>Pg29</td>
<td>Thread Pg29</td>
</tr>
<tr>
<td>M25</td>
<td>Thread M25</td>
</tr>
<tr>
<td>M40</td>
<td>Thread M40</td>
</tr>
</tbody>
</table>

### Ordering code for »Protection caps«

<table>
<thead>
<tr>
<th>Series</th>
<th>GA Designation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Type of cap</td>
<td></td>
</tr>
<tr>
<td>VD</td>
<td>Protection cap for receptacle styles KD, DF</td>
</tr>
<tr>
<td>VK</td>
<td>Protection cap for plug styles ST, SC, SF</td>
</tr>
</tbody>
</table>

### Ordering code for »tools«

<table>
<thead>
<tr>
<th>Extraction tool for contacts</th>
<th>AWZ Designation</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>Crimp contact, Type A (BAC-1,00-Ag)</td>
</tr>
<tr>
<td>C/H</td>
<td>Crimp contact, Type C (BAC-6,00-Ag)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Crimp tool</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>CWZ-600-1</td>
<td>Crimp tool for wire range 0.14 ... 6 mm²</td>
</tr>
</tbody>
</table>

### Note:

This catalogue shows only stock items. For some variants minimum quantities apply. Please ask for the conditions.

Special variant: If you need a special variant of the connector, please do not hesitate to contact us. Maybe the type of connector you are looking for is among our many special designs. If not, we can also supply customized designs. In this case minimum quantities apply.
### GA KD 1PL xx Cable receptacle

**Dimension diagram**

![Dimension diagram](image)

**Note:**
- The solder-type pin contacts are moulded in the insert of the receptacle shell.
- Cable glands are not included in the delivery.

**Ordering code**

Example:

<table>
<thead>
<tr>
<th>Ordering code</th>
<th>Threaded connection for</th>
</tr>
</thead>
<tbody>
<tr>
<td>GA KD 1PL Pg21</td>
<td>Cable gland Pg21</td>
</tr>
<tr>
<td>GA KD 1PL Pg29</td>
<td>Cable gland Pg29</td>
</tr>
<tr>
<td>GA KD 1PL M40</td>
<td>Cable gland M40</td>
</tr>
</tbody>
</table>

**Accessory:** Protection cap GA VD

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### GA DF 1PL Flange mount receptacle

**Dimension diagram**

![Dimension diagram](image)

**Note:**
- The solder-type pin contacts are moulded in the insert of the receptacle shell.
- Gasket included in the delivery.

**Ordering code**

Example:

<table>
<thead>
<tr>
<th>Ordering code</th>
<th>Flange mount receptacle</th>
</tr>
</thead>
<tbody>
<tr>
<td>GA DF 1PL</td>
<td></td>
</tr>
</tbody>
</table>

**Accessory:** Protection cap GA VD

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### GA VD / GA VK Protection cap for receptacle / plug

**Dimension diagram GA VD**

![Dimension diagram](image)

**Dimension diagram GA VK**

![Dimension diagram](image)

**Ordering code**

Example:

<table>
<thead>
<tr>
<th>Ordering code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>GA VD</td>
<td>Protection cap for receptacles KD, KF</td>
</tr>
<tr>
<td>GA VK</td>
<td>Protection cap for plugs ST, SC, SF</td>
</tr>
</tbody>
</table>

**Note:** Protection cap delivered with loose cord end and separate ferrule and eyelet. Optional delivery with loop or attached eyelet (e.g. crimping of ferrule or eyelet with flat pliers).
GA ST 1ST xx Plug, standard

Dimensions

Note:
- The plug shell comes with the following crimp contacts added as loose parts:
  - Socket contacts: 4x BCC-6,00-Ag, 11x BAC-1,00-Ag,
  - Reducing bushings: 4x RH-6,0/4,0, 4x RH-6,0/7,5
- Cable glands are not included in the delivery.

Ordering code

Example:

<table>
<thead>
<tr>
<th>Ordering code</th>
<th>Threaded connection for</th>
</tr>
</thead>
<tbody>
<tr>
<td>GA ST 1SC Pg21</td>
<td>Cable gland Pg21</td>
</tr>
<tr>
<td>GA ST 1SC Pg29</td>
<td>Cable gland Pg29</td>
</tr>
<tr>
<td>GA ST 1SC M25</td>
<td>Cable gland M25</td>
</tr>
<tr>
<td>GA ST 1SC M40</td>
<td>Cable gland M40</td>
</tr>
</tbody>
</table>

Accessory: Protection cap GA VK

GA SC 1SC Plug, short

Dimensions

Note:
- The plug shell comes with the following crimp contacts added as loose parts:
  - Socket contacts: 4x BCC-6,00-Ag, 11x BAC-1,00-Ag,
  - Reducing bushings: 4x RH-6,0/4,0, 4x RH-6,0/7,5
- Cable glands are not included in the delivery.

Ordering code

Example:

<table>
<thead>
<tr>
<th>Ordering code</th>
<th>Threaded connection for</th>
</tr>
</thead>
<tbody>
<tr>
<td>GA SC 1SC Pg21</td>
<td>Cable gland Pg21</td>
</tr>
<tr>
<td>GA SC 1SC M25</td>
<td>Cable gland M25</td>
</tr>
</tbody>
</table>

Accessory: Protection cap GA VK

GA SF 1SF Flange plug

Dimensions

Note:
- The plug shell comes with the following crimp contacts added as loose parts:
  - Socket contacts: 4x BCC-6,00-Ag, 11x BAC-1,00-Ag,
  - Reducing bushings: 4x RH-6,0/4,0, 4x RH-6,0/7,5

Ordering code

Example:

<table>
<thead>
<tr>
<th>Ordering code</th>
</tr>
</thead>
<tbody>
<tr>
<td>GA SF 1SC</td>
</tr>
</tbody>
</table>

Accessory: Protection cap GA VK
Contacts  Plugs: Crimp contacts, Receptacles: Solder contacts  

**Derating curve power contacts (3x 📈)**

![Derating curve graph]

**Note:**
- According to VDE 0298-4 the wire gauge of the conductor should be determined in this way that within the limits of its specified current carrying capacity there will be no heating of the conductor exceeding the permissible operating temperature at any place or any time.
- The derating diagram shows the permissible operating range.
- Control and test procedures according to IEC 60512-3, test 5b.

**Plugs ST / SC / SF**  

**Crimp type socket contacts**

<table>
<thead>
<tr>
<th># of</th>
<th>Drawing</th>
<th>Contact type</th>
<th>Identification</th>
<th>Ordering code</th>
</tr>
</thead>
<tbody>
<tr>
<td>3x</td>
<td>📈</td>
<td>Crimp, Type C</td>
<td>1 wide groove</td>
<td>BCC-6.00-Ag</td>
</tr>
<tr>
<td>1x</td>
<td>📈</td>
<td>Crimp, Type A</td>
<td>1 groove</td>
<td>BAC-1.00-Ag</td>
</tr>
</tbody>
</table>

- *(With reducing bushing RH-6.0/4.0 - included with contacts)*  
- *(With reducing bushing RH-6.0/1.5 - included with contacts)*

**Receptacles KD / DF**  

**Solder type pin contacts (not replaceable)**

<table>
<thead>
<tr>
<th># of</th>
<th>Drawing</th>
<th>Contact type</th>
<th>Identification</th>
<th>Ordering code</th>
</tr>
</thead>
<tbody>
<tr>
<td>3x</td>
<td>📈</td>
<td>Solder</td>
<td>---</td>
<td>---</td>
</tr>
<tr>
<td>1x</td>
<td>📈</td>
<td>Solder</td>
<td>---</td>
<td>---</td>
</tr>
</tbody>
</table>

- *(Moulded in the contact insert of the receptacle shell; item cannot be ordered individually)*

**Tools**  

**Extraction tools AWZ-A and AWZ-C/H, Crimp tool CWZ-600-1**

**AWZ-x Extraction tool**

<table>
<thead>
<tr>
<th>Ordering code</th>
<th>Extraction tool for</th>
</tr>
</thead>
<tbody>
<tr>
<td>AWZ-A</td>
<td>Extraction tool for contacts, Type A</td>
</tr>
<tr>
<td>AWZ-C/H</td>
<td>Extraction tool for contacts, Type C and H</td>
</tr>
</tbody>
</table>

**Note:** Extraction tool for crimp-type socket contacts as used for plugs BAC-1.00-Ag (Type A) and BAC-6.00-Ag (Type C)

**CWZ-600-1 Crimp tool**

<table>
<thead>
<tr>
<th>Ordering code</th>
<th>Crimp tool for</th>
</tr>
</thead>
<tbody>
<tr>
<td>CWZ-600-1</td>
<td>Contacts SAC-x*, BAC-x*, SBC-x, BBC-x, SCC-x, BCC-x</td>
</tr>
<tr>
<td></td>
<td>* Do not use for contacts SAC-2.50-xx, BAC-2.50-xx</td>
</tr>
</tbody>
</table>

**Tool frame M22520/1-01 & Turret M22520/1-02**  

* (No fig.)  

**For contacts SAC-2.50-xx, BAC-2.50-xx only. Crimp tool and turret from DMC or Buchanan. Order direct from OEM.**

**Note:** Crimp tool for crimping the socket contacts of the plug BAC-1.00-Ag and BAC-6.00-Ag
Assembly and installation dimensions

- **Cable receptacle ± plug, standard, Cable receptacle ± plug, short**

![Diagram of cable receptacle ± plug](image)

- **Cable receptacle ± flange plug**

![Diagram of cable receptacle ± flange plug](image)

- **Flange mount receptacle ± plug, standard, Flange mount receptacle ± plug, short**

![Diagram of flange mount receptacle ± plug](image)

### Mounting holes

**Flange mount receptacle GA DF 1PL, Flange plug GA SF 1SC**

- **for flange mount receptacle GA DF 1PL**

![Diagram of mounting holes for flange mount receptacle GA DF 1PL](image)

- **for flange plug GA SF 1SC**

![Diagram of mounting holes for flange plug GA SF 1SC](image)

**Note:** Flange mount receptacle (GA DF 1PL) and flange plug (GA SF 1SC) are to be front-mounted. With plug (GA SF 1SC) please mind the extra hole for earthing.
Schaltbau GmbH

For detailed information on our products and services visit our website – or give us a call!

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Connectors

- Connectors manufactured to industry standards
- Connectors to suit the special requirements of communications engineering (MIL connectors)
- Charging connectors for battery-powered machines and systems
- Connectors for railway engineering, including UIC connectors
- Special connectors to suit customer requirements

Snap-action switches

- Snap-action switches with positive opening operation
- Snap-action switches with self-cleaning contacts
- Enabling switches
- Special switches to suit customer requirements

Contactors

- Single and multi-pole DC contactors
- High-voltage AC/DC contactors
- Contactors for battery powered vehicles and power supplies
- Contactors for railway applications
- Terminal bolts and fuse holders
- DC emergency disconnect switches
- Special contactors to suit customer requirements

Electrics for rolling stock

- Equipment for driver’s cab
- Equipment for passenger use
- High-voltage switchgear
- High-voltage heaters
- High-voltage roof equipment
- Equipment for electric brakes
- Design and engineering of train electrics to customer requirements

We reserve the right to make technical alterations without prior notice.
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Issued 04-2017