Connectors

GA Series
Circular connectors to industry standard
Catalogue A25.en

Industrial connectors, GA Series
Features
Applications
Overview
Competence
Standards
Specifications
Ordering code
GA KD 1PL xx  Cable receptacle
GA DF 1PL  Flange mount receptacle
GA VD / GA VK  Protection cap for receptacle / plug
GA ST 1ST xx  Plug, standard
GA SC 1SC  Plug, short
GA SF 1SF  Flange plug
Derating curve
Contacts
Plugs: Crimp contacts, Receptacles: Solder contacts
Tools
Extraction tools AWZ-A and AWZ-C/H, Crimp tool CWZ-600-1
Assembly and installation dimensions
Mounting holes
Flange mount receptacle GA DF 1PL, Flange plug GA SF 1SC
Installation and safety instructions
Electrical components and systems for railway and industrial applications
Series GA industrial connectors are high-quality special purpose connectors.

The 15 pole circular connector has a housing made of high strength aluminium magnesium alloy. The contact arrangement is a combination of 4 power contacts and 11 control contacts. The thermoset contact inserts allow the connector to be used for a wide temperature range. Cable-connecting and flange mount plugs and receptacles with different threads for cable glands are available as stock items. Protection caps are available as accessory. Special variants upon request!

Sealed to IP67/IP69K: The pin contacts and solder cups are moulded watertight in the contact inserts of the receptacles, so that there is no ingress of water even when the connector is unplugged.

The polarized key and keyway construction of the connector prevents the contacts from touching the insulator, thus making possible a "blind" mating of the connector halves. The functional threaded coupling ensures reliable connection.

Applications

- Machine tool building
- Test bays
- Custom machine building
- Renewable energy resources

Features

- High-quality robust metal housing
- 4 power and 11 control contacts
- Functional threaded coupling with polarized key and keyway construction for easy and reliable connection
- Receptacles watertight to IP67/IP69K when mated and unmated
- Resistant to corrosive liquids
- Electrical and mechanical characteristics to IEC 61984

Overview

<table>
<thead>
<tr>
<th>Shell style</th>
<th>Accessory</th>
<th>Shell style</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cable receptacle KD for cable gland Pg21</td>
<td>GA KD 1PL Pg21</td>
<td>Plug (standard) ST for cable gland Pg21</td>
</tr>
<tr>
<td>for cable gland Pg29</td>
<td>GA KD 1PL Pg29</td>
<td>GA ST 1SC Pg21</td>
</tr>
<tr>
<td>for cable gland M40</td>
<td>GA KD 1PL M40</td>
<td>GA ST 1SC M25</td>
</tr>
<tr>
<td>page 5</td>
<td>Protection cap for receptacles KD, DF GA VD</td>
<td>page 5</td>
</tr>
<tr>
<td>Flange mount receptacle DF GA DF 1PL</td>
<td>Protection cap for plugs ST, SC, SF GA VK</td>
<td>page 6</td>
</tr>
</tbody>
</table>

Competence

For decades Schaltbau has been a well-known and competent manufacturer of products designed for use in harsh environments. Typical applications:

- Industry
- Military communications
- Traffic engineering

Based on the success of the proven industrial connectors, the high quality and reliability typical of Schaltbau is being continued by the GA Series.

Standards

- Electrical and mechanical characteristics of connectors in accordance with IEC 61984
- Degree of protection according to IEC 60529 (IP code)
- UL 94-V0 flammability rating of plastics used
### Specifications

#### GA series

<table>
<thead>
<tr>
<th>Series GA</th>
<th>Plugs</th>
<th>Receptacles</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Max. number of contacts</strong></td>
<td>3-polig + PE + 11</td>
<td>3-polig + PE + 11</td>
</tr>
</tbody>
</table>

#### Contact arrangement

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#### Contact identification marked on

- **Insert:**
  - **Pin insert:** Rear view
  - **Socket insert:** Front view

#### Rated voltage (IEC 60038)

- **at pollution degree 3 (IEC 60512):**
  - 400 V / 400 V
  - 25 V / 60 V

#### Orientation / keys and keyways

- 1 / 5

#### Current rating of individual contact, max.

- **see page 7**
  - 3 x 50 A
  - 11 x 16 A

#### Contact size / type

- **Ø 4 mm / Crimp contact, Type C**
- **Ø 1.58 mm / Solder contact**

#### PE contact

- **Contact size / type**
  - **Ø 4 mm / Crimp contact, Type C**
  - **Ø 4 mm / Solder contact**

#### Max. rated current of individual contact

- **Wire gauge**
  - 0.50 mm²:
    - 10 A / Crimp contact, Type A
  - 0.75 mm²...
  - 2.50 mm²:
    - 16 A / Crimp contact, Type C *1
  - 4.00 mm²:
    - 35 A / Crimp contact, Type C *2
  - 6.00 mm²:
    - 50 A / Crimp contact, Type C

#### PE contact

- **Wire gauge**
  - 1.50 mm²:
    - Crimp contact, Type C *1
  - 4.00 mm²:
    - Crimp contact, Type C *2
  - 6.00 mm²:
    - Crimp contact, Type C

#### Contact resistance (IEC 60512-2)

- < 2 mΩ / < 10 mΩ

#### Insulation resistance (IEC 60512-2)

- > 5,000 MΩ / > 5,000 MΩ

#### Temperature range

- -25°C ... +60°C

#### Degree of protection (IEC 60529)

- mated: IP67 / IP69K
- mated/not mated: IP67 / IP69K

#### Test standard (IEC 60068-1)

- tmin°C / tmax°C / ttesting time [days]
  - -25/60/21

#### Mechanical endurance (mating cycles)

- (IEC 60512-5, test 9a)
  - 2,000

#### Retention force (crimp contacts)

- > 75 Nm
- > 44 Nm

#### Materials

- **Shells:**
  - Aluminium or PA 66 (only GA SC 1SC xxx)
- **Inserts:**
  - Thermoset
  - Silicone rubber (SIR)
- **Seals:**
  - UL94V-0
- **Flammability rating (contact insert):**
  - UL94V-0
- **Contacts:**
  - Crimp
    - Crimp-type copper wrought alloy
    - Ag
  - Solder
    - Solder-type copper wrought alloy
    - Ag

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*With reducing bushing RH-6,0/1,5 - included with contacts

*1 With reducing bushing RH-6,0/4,0 - included with contacts

*2 Operating temperatures exceeding 25°C account for a lower current rating, see derating diagram on page 7

*3 Solder contacts are moulded in the contact insert of the receptacle shell

Subject to change
Our GA Series connectors have a modular structure. All components of the connector are shown in the Overview on page 2.

You will find the ordering code for a connector variant as presented in this catalogue in the table opposite its dimension diagram.

### Ordering code for »plug and receptacle shells«

<table>
<thead>
<tr>
<th>Series</th>
<th>Designation of series</th>
</tr>
</thead>
<tbody>
<tr>
<td>GA</td>
<td>GA series</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Shell style (with contact insert 3+PE+11)</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>ST</td>
<td>Plug (standard)</td>
</tr>
<tr>
<td>SC</td>
<td>Plug (short)</td>
</tr>
<tr>
<td>SF</td>
<td>Flange plug</td>
</tr>
<tr>
<td>KD</td>
<td>Cable receptacle</td>
</tr>
<tr>
<td>DF</td>
<td>Flange mount receptacle</td>
</tr>
</tbody>
</table>

**Contact arrangement**

| 1 | 3 + PE + 11 | |

**Contact type**

| P | Pin contact (receptacle) |
| S | Socket contact (plug)    |

**Terminal type**

| L | Solder, pin contacts (receptacle) |
| C | Crimp, socket contacts (plug)    |

**Threaded connection for cable gland**

| Pg21 | Thread Pg21 |
| Pg29 | Thread Pg29 |
| M25  | Thread M25  |
| M40  | Thread M40  |

### Ordering code for »Protection caps«

<table>
<thead>
<tr>
<th>Series</th>
<th>Designation</th>
</tr>
</thead>
<tbody>
<tr>
<td>GA</td>
<td>GA series</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Type of cap</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>VD</td>
<td>Protection cap for receptacle styles KD, DF</td>
</tr>
<tr>
<td>VK</td>
<td>Protection cap for plug styles ST, SC, SF</td>
</tr>
</tbody>
</table>

### Ordering code for »tools«

<table>
<thead>
<tr>
<th>Extraction tool</th>
<th>Designation</th>
</tr>
</thead>
<tbody>
<tr>
<td>AWZ-A</td>
<td>Extraction tool for contacts</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>for contacts</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>Crimp contact, Type A (BAC-1,00-Ag)</td>
</tr>
<tr>
<td>C/H</td>
<td>Crimp contact, Type C (BAC-6,00-Ag)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Crimp tool</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>CWZ-600-1</td>
<td>Crimp tool for wire range 0.14 ... 6 mm²</td>
</tr>
</tbody>
</table>

### Note:

This catalogue shows only stock items. For some variants minimum quantities apply. Please ask for the conditions.

**Special variant:**

If you need a special variant of the connector, please do not hesitate to contact us. Maybe the type of connector you are looking for is among our many special designs. If not, we can also supply customized designs. In this case minimum quantities apply.
**GA KD 1PL xx** Cable receptacle

**Dimensions**

![Diagram of GA KD 1PL](image)

**Note:**
- The solder-type pin contacts are moulded in the insert of the receptacle shell.
- Cable glands are not included in the delivery.

**Ordering code**

<table>
<thead>
<tr>
<th>Series</th>
<th>Shell style</th>
<th>Contact arr. / contacts / terminal type</th>
<th>Threaded connection</th>
</tr>
</thead>
<tbody>
<tr>
<td>GA</td>
<td>KD</td>
<td>1PL</td>
<td>Pg21</td>
</tr>
<tr>
<td>GA</td>
<td>KD</td>
<td>1PL</td>
<td>Pg29</td>
</tr>
<tr>
<td>GA</td>
<td>KD</td>
<td>1PL</td>
<td>M25</td>
</tr>
<tr>
<td>GA</td>
<td>KD</td>
<td>1PL</td>
<td>M40</td>
</tr>
</tbody>
</table>

**Accessory**

- Protection cap GA VD

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**GA DF 1PL** Flange mount receptacle

**Dimensions**

![Diagram of GA DF 1PL](image)

**Note:**
- The solder-type pin contacts are moulded in the insert of the receptacle shell.
- Gasket included in the delivery.

**Ordering code**

<table>
<thead>
<tr>
<th>Series</th>
<th>Shell style</th>
<th>Contact arrangement / contacts / terminal type</th>
<th>Threaded connection</th>
</tr>
</thead>
<tbody>
<tr>
<td>GA</td>
<td>DF</td>
<td>1PL</td>
<td></td>
</tr>
</tbody>
</table>

**Accessory**

- Protection cap GA VD

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**GA VD / GA VK** Protection cap for receptacle / plug

**Dimension diagram GA VD**

![Diagram of GA VD](image)

**Dimension diagram GA VK**

![Diagram of GA VK](image)

**Ordering code**

<table>
<thead>
<tr>
<th>Series</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>GA VD</td>
<td>Protection cap for receptacles KD, KF</td>
</tr>
<tr>
<td>GA VK</td>
<td>Protection cap for plugs ST, SC, SF</td>
</tr>
</tbody>
</table>

**Note:** Protection cap delivered with loose cord end and separate ferrule and eyelet. Optional delivery with loop or attached eyelet (e.g. crimping of ferrule or eyelet with flat pliers).
**GA ST 1ST xx** Plug, standard

### Dimensions

- **Dimensions in mm**

![Diagram of GA ST 1ST xx]

**Note:**
- The plug shell comes with the following crimp contacts added as loose parts:
  - Socket contacts: 4x BCC-6,00-Ag, 11x BAC-1,00-Ag,
  - Reducing bushings: 4x RH-6,0/4,0, 4x RH-6,0/1,5
- Cable glands are not included in the delivery.

### Ordering code

Example:

<table>
<thead>
<tr>
<th>Ordering code</th>
<th>Threaded connection for</th>
</tr>
</thead>
<tbody>
<tr>
<td>GA ST 1SC Pg21</td>
<td>Cable gland Pg21</td>
</tr>
<tr>
<td>GA ST 1SC Pg29</td>
<td>Cable gland Pg29</td>
</tr>
<tr>
<td>GA ST 1SC M25</td>
<td>Cable gland M25</td>
</tr>
<tr>
<td>GA ST 1SC M40</td>
<td>Cable gland M40</td>
</tr>
</tbody>
</table>

**Accessory**
- Protection cap GA VK

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**GA SC 1SC** Plug, short

### Dimensions

- **Dimensions in mm**

![Diagram of GA SC 1SC]

**Note:**
- The plug shell comes with the following crimp contacts added as loose parts:
  - Socket contacts: 4x BCC-6,00-Ag, 11x BAC-1,00-Ag,
  - Reducing bushings: 4x RH-6,0/4,0, 4x RH-6,0/1,5
- Cable glands are not included in the delivery.

### Ordering code

Example:

<table>
<thead>
<tr>
<th>Ordering code</th>
<th>Threaded connection for</th>
</tr>
</thead>
<tbody>
<tr>
<td>GA SC 1SC Pg21</td>
<td>Cable gland Pg21</td>
</tr>
<tr>
<td>GA SC 1SC M25</td>
<td>Cable gland M25</td>
</tr>
</tbody>
</table>

**Accessory**
- Protection cap GA VK

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**GA SF 1SF** Flange plug

### Dimensions

- **Dimensions in mm**

![Diagram of GA SF 1SF]

**Note:**
- The plug shell comes with the following crimp contacts added as loose parts:
  - Socket contacts: 4x BCC-6,00-Ag, 11x BAC-1,00-Ag,
  - Reducing bushings: 4x RH-6,0/4,0, 4x RH-6,0/1,5

### Ordering code

Example:

<table>
<thead>
<tr>
<th>Ordering code</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>GA SF 1SC</td>
<td>GA SF 1SC</td>
</tr>
</tbody>
</table>

**Accessory**
- Protection cap GA VK
Contacts  Plugs: Crimp contacts, Receptacles: Solder contacts

---

**Crimp type socket contacts**

<table>
<thead>
<tr>
<th># of</th>
<th>Drawing</th>
<th>Contact type</th>
<th>Identification</th>
<th>Ordering code</th>
</tr>
</thead>
<tbody>
<tr>
<td>3x</td>
<td><img src="image1" alt="Crimp Type C Drawing" /></td>
<td>Crimp, Type C</td>
<td>1 wide groove</td>
<td>BCC-6,00-Ag</td>
</tr>
<tr>
<td>1x</td>
<td><img src="image2" alt="Crimp Type A Drawing" /></td>
<td>Crimp, Type A</td>
<td>1 groove</td>
<td>BAC-1,00-Ag</td>
</tr>
</tbody>
</table>

*1) With reducing bushing RH-6,0/4,0 - included with contacts
*2) With reducing bushing RH-6,0/1,5 - included with contacts

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**Solder type pin contacts** (not replaceable)

<table>
<thead>
<tr>
<th># of</th>
<th>Drawing</th>
<th>Contact type</th>
<th>Identification</th>
<th>Ordering code</th>
</tr>
</thead>
<tbody>
<tr>
<td>3x</td>
<td><img src="image3" alt="Solder Drawing" /></td>
<td>Solder</td>
<td>---</td>
<td>--- *3</td>
</tr>
<tr>
<td>1x</td>
<td><img src="image4" alt="Solder Drawing" /></td>
<td>Solder</td>
<td>---</td>
<td>--- *3</td>
</tr>
</tbody>
</table>

*3) Moulded in the contact insert of the receptacle shell; item cannot be ordered individually

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**Specifications**

<table>
<thead>
<tr>
<th>Wire gauge</th>
<th>Rated current of individual contact</th>
</tr>
</thead>
<tbody>
<tr>
<td>6.0 / 4.0<em>1 / 1.5</em>2 mm²</td>
<td>50 / 35<em>1 / 16</em>2 A</td>
</tr>
<tr>
<td>0.75 ... 1 mm²</td>
<td>10 A</td>
</tr>
</tbody>
</table>

**Deratingkurve**

- Derating curve power contacts (3x ○)

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**Tools**  Extraction tools AWZ-A and AWZ-C/H, Crimp tool CWZ-600-1

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**AWZ-x Extraction tool**

<table>
<thead>
<tr>
<th>Ordering code</th>
<th>Extraction tool for</th>
</tr>
</thead>
<tbody>
<tr>
<td>AWZ-A</td>
<td>Extraction tool for contacts, Type A</td>
</tr>
<tr>
<td>AWZ-C/H</td>
<td>Extraction tool for contacts, Type C and H</td>
</tr>
</tbody>
</table>

*Note:* Extraction tool for crimp-type socket contacts as used for plugs BAC-1,00-Ag (Type A) and BAC-6,00-Ag (Type C)

**CWZ-600-1 Crimp tool**

<table>
<thead>
<tr>
<th>Ordering code</th>
<th>Crimp tool for</th>
</tr>
</thead>
<tbody>
<tr>
<td>CWZ-600-1</td>
<td>Contacts SAC-x*, BAC-x*, SBC-x, BBC-x, SBCC-x, BCC-x</td>
</tr>
<tr>
<td></td>
<td>* Do not use for contacts SAC-2.50-xx, BAC-2.50-xx</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Tool frame M22520/1-01 and Turret M22520/1-02 (No fig.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>For contacts SAC-2.50-xx, BAC-2.50-xx only. Crimp tool and turret from DMC or Buchanan. Order direct from OEM.</td>
</tr>
</tbody>
</table>

*Note:* Crimp tool for crimping the socket contacts of the plug BAC-1,00-Ag and BAC-6,00-Ag

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Subject to change
Assembly and installation dimensions

- Cable receptacle ↔ plug, standard, Cable receptacle ↔ plug, short

![Diagram of cable receptacle ↔ plug, standard, Cable receptacle ↔ plug, short](image)

- Cable receptacle ↔ flange plug

![Diagram of cable receptacle ↔ flange plug](image)

- Flange mount receptacle ↔ plug, standard, Flange mount receptacle ↔ plug, short

![Diagram of flange mount receptacle ↔ plug, standard, Flange mount receptacle ↔ plug, short](image)

Mounting holes

- Flange mount receptacle GA DF 1PL, Flange plug GA SF 1SC

![Diagram of mounting holes for flange mount receptacle GA DF 1PL, Flange plug GA SF 1SC](image)

- for flange mount receptacle GA DF 1PL

![Diagram for flange mount receptacle GA DF 1PL](image)

- for flange plug GA SF 1SC

![Diagram for flange plug GA SF 1SC](image)

Note: Flange mount receptacle (GA DF 1PL) and flange plug (GA SF 1SC) are to be front-mounted. With plug (GA SF 1SC) please mind the extra hole for earthing.
Assembly instructions

**Assembly of cable plug GA ST 1SC:**

- Slide thread cable gland (OEM part) 2a and backshell 2 on cable 1.
- Crimp Grounding cable 11 to cable lug 10 and plug it on the earthing sleeve then slide it over cable 1.
- Place O-ring 8 in coupling ring 9 and slide it on cable 1.
- Slide O-ring 7 on contact insert 3.
- Strip jacket of cable 1 to a length of approx. 30 mm and the insulation of the stranded wires to a length of 7 mm min.
- PE-strand (6 mm²) of cable 1 and earthing cable 11 (4 mm²) are both to be crimped in a socket contact (10 mm²).
- Use crimp tool CWZ-600-1 and crimp stripped wire ends to the control contacts 5 and power contacts 6.
- Assemble the contact insert 3 with control contacts 5 and power contacts 6.
- Slide backshell 2 over contact insert 3 and screw those.
- Screw thread cable gland 2a to backshell 2.

**Assembly of cable receptacle GA KD 1PL:**

- Slide thread cable gland (OEM part) 2a and backshell 2 on cable 1.
- Strip jacket of cable 1 to a length of approx. 30 mm and the insulation of the stranded wires to a length of 11 mm and 6 mm min., respectively.
- Solder stripped wire ends to the terminal ends of the contact insert.
- In the receptacle shell 3.
- Screw receptacle shell with contact insert 3 into backshell 2.
- Screw thread cable gland 2a to backshell 2.
Connectors

- Connectors manufactured to industry standards
- Connectors to suit the special requirements of communications engineering (MIL connectors)
- Charging connectors for battery-powered machines and systems
- Connectors for railway engineering, including UIC connectors
- Special connectors to suit customer requirements

Snap-action switches

- Snap-action switches with positive opening operation
- Snap-action switches with self-cleaning contacts
- Enabling switches
- Special switches to suit customer requirements

Contactors

- Single and multi-pole DC contactors
- High-voltage AC/DC contactors
- Contactors for battery-powered vehicles and power supplies
- Contactors for railway applications
- Terminal bolts and fuse holders
- DC emergency disconnect switches
- Special contactors to suit customer requirements

Electrics for rolling stock

- Equipment for driver’s cab
- Equipment for passenger use
- High-voltage switchgear
- High-voltage heaters
- High-voltage roof equipment
- Equipment for electric brakes
- Design and engineering of train electrics to customer requirements